FROM:
Seaplanes North
3830 Aircraft Drive
Anchorage, AK 99502

Estimate

Date	Estimate #		
10/17/2019	102		

TO:	
Kuspuk School District	

			Project
Description	Qty	Rate	Total
Exchange IO-520 engine with New Superior Cylinders. 0-SMOH by Custom Aircraft Inc	1	38,500.00	38,500.00
remove and replace engine with above parts, clean firewall, replace	75	120.00	9,000.00
control cables, minor baffle repairs and painting. New prop throttle an mixture cables. This is optional but factory recommended at engine overhaul.		1,300.00	1,300.00
Overhaul Prop governor. Assuming that governor has the same tsoh as engine this is required.	1	1,900.00	1,900.00
It is typical for extra baffling repairs to be needed, as well as exhaust	30	120.00	3,600.00
repairs, Engine mount isolators, and other Misc items. Misc hardware, clamps, tywraps, oil etc. New hose kit. Recommended at engine overhaul. (may be required for part 135) unless replaced since last tsoh.		1,500.00 750.00	1,500.00 750.00
Major overhauls are to factory new limits. Mandatory Service Bulletins will be complied with. All mandatory and recommended parts will be replaced. This engine will be balanced internally. Turnaround time will be determined after receipt of your deposit. Note: the crankshaft, crankcase, gears and rods must be serviceable everything else must be repairable. Please note; this estimate will be revised once the engine is disassembled, inspected and all problems are known. At this time you will be able to determine whether to continue or not and only pay for labor up to this point.			
A \$24,000 deposit is required to begin your overhaul. The balance is due when engine is ready to ship from Custom Aircraft. This price estimate is good for 30 days. engine will take 90 days to prepare.			
		Total	\$56,550.00